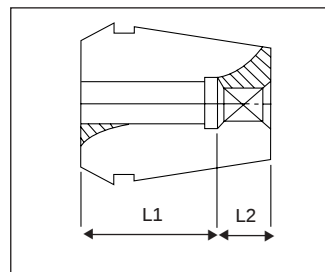


RD/ER RIGID TAPPING COLLETS WITH SQUARE DRIVE

- Collet bore is exactly tool diameter for accuracy and rigidity
- Permit synchronous tapping operations using any standard collet chuck
- Available sealed for coolant-through applications

NOTE: Metric, DIN and Japanese standard sizes on request.

Tap Size Range	L1	RTS 16	RTS 20	L2		RTS 32	RTS 40
0-6 - 1/4	0.709	0.374	0.531	0.630	0.866	1.102	
5/16 - 1/2	0.866		0.374	0.472	0.709	0.945	
9/16 - 7/8	0.984			0.374	0.591	0.827	
1"	1.102					0.709	



Hand Tap Size	Part No. By Collet Series				
	RD 16	RD 20	RD 25	RD 32	RD 40
0-6	161-141	201-141	251-141	321-141	401-141
8	161-168	201-168	251-168	321-168	401-168
10	161-194	201-194	251-194	321-194	401-194
12	161-220	201-220	251-220	321-220	401-220
1/4	161-255	201-255	251-255	321-255	401-255
5/16	161-318	201-318	251-318	321-318	401-318
3/8		201-381	251-381	321-381	401-381
7/16		201-323	251-323	321-323	401-323
1/2		201-367	251-367	321-367	401-367
9/16			251-429	321-429	401-429
5/8			251-480	321-480	401-480
11/16				321-542	401-542
3/4				321-590	401-590
13/16				321-652	401-652
7/8					401-697
15/16					401-760
1					401-800



Pipe Tap Size	Part No. By Collet Series				
	RD 16	RD 20	RD 25	RD 32	RD 40
1/8 PIPE - SS			251-313	321-313	401-313
1/8 PIPE - LS			251-437	321-437	401-437
1/4 PIPE				321-562	401-562
3/8 PIPE					401-700
1/2 PIPE					401-687