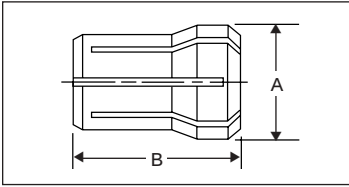


RDA/DA 100 COLLETS



A = 0.77 in.

B = 1.44 in.

Collapse per collet: 1/64 in.

Maximum tightening torque: 35 ft./lbs.

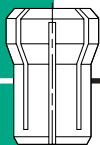


INCH SIZES	
(in.)	Part No.
3/64	100-047
1/16	100-062
5/64	100-078
3/32	100-094
7/64	100-109
1/8	100-125
9/64	100-141
5/32	100-156
11/64	100-172
3/16	100-188
13/64	100-203
7/32	100-219
15/64	100-234
1/4	100-250
17/64	100-266
9/32	100-281
19/64	100-297
5/16	100-312
21/64	100-328
11/32	100-344
23/64	100-359
3/8	100-375
25/64	100-391
13/32	100-406
27/64	100-422
7/16	100-438
29/64	100-453
15/32	100-469
31/64	100-484
1/2	100-500
33/64	100-516
17/32	100-531
35/64	100-547
9/16	100-562

METRIC SIZES	
(mm.)	Part No.
1	100-1.0MM
1.5	100-1.5MM
2	100-2.0MM
2.5	100-2.5MM
3	100-3.0MM
3.5	100-3.5MM
4	100-4.0MM
4.5	100-4.5MM
5	100-5.0MM
5.5	100-5.5MM
6	100-6.0MM
6.5	100-6.5MM
7	100-7.0MM
7.5	100-7.5MM
8	100-8.0MM
8.5	100-8.5MM
9	100-9.0MM
9.5	100-9.5MM
10	100-10.0MM
10.5	100-10.5MM
11	100-11.0MM
11.5	100-11.5MM
12	100-12.0MM
12.5	100-12.5MM
13	100-13.0MM
13.5	100-13.5MM
14	100-14.0MM
14.5	100-14.5MM
15	100-15.0MM

RDA 100 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
100-033	33	1/16-9/16	1/64
100-029	29	1/8-9/16	1/64
100-021	21	1/4-9/16	1/64
100-017	17	1/16-9/16	1/32
100-015	15	1/8-9/16	1/32
100-011	11	1/4-9/16	1/32
100-009	9	1/16-9/16	1/16

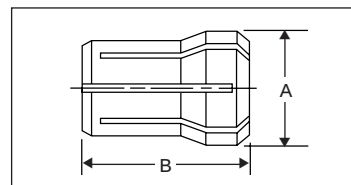


RDA/DA 300 COLLETS



INCH SIZES	
(in.)	Part No.
1/32	300-031
3/64	300-047
1/16	300-062
5/64	300-078
3/32	300-094
7/64	300-109
1/8	300-125
9/64	300-141
5/32	300-156
11/64	300-172
3/16	300-188
13/64	300-203
7/32	300-219
15/64	300-234
1/4	300-250

METRIC SIZES	
(mm.)	Part No.
1	300-1.0MM
1.5	300-1.5MM
2	300-2.0MM
2.5	300-2.5MM
3	300-3.0MM
3.5	300-3.5MM
4	300-4.0MM
4.5	300-4.5MM
5	300-5.0MM
5.5	300-5.5MM
6	300-6.0MM
6.5	300-6.5MM



A = 0.38 in.

B = 1.08 in.

Collapse per collet: 1/64 in.
Maximum tightening torque: 20 ft./lbs.

RDA 300 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
300-014	14	3/64-1/4	1/64
300-009	9	1/8-1/4	1/64
300-007	7	1/16-1/4	1/32
300-005	5	1/8-1/4	1/32

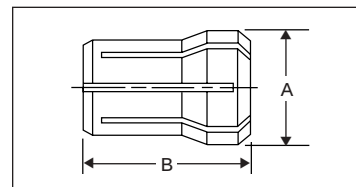
RDA/DA 200 COLLETS



INCH SIZES	
(in.)	Part No.
1/32	200-031
3/64	200-047
1/16	200-062
5/64	200-078
3/32	200-094
7/64	200-119
1/8	200-125
9/64	200-141
5/32	200-156
11/64	200-172
3/16	200-188
13/64	200-203

INCH SIZES	
(in.)	Part No.
7/32	200-219
15/64	200-234
1/4	200-250
17/64	200-266
9/32	200-281
19/64	200-297
5/16	200-312
21/64	200-328
11/32	200-344
23/64	200-359
3/8	200-375
25/64	200-391

METRIC SIZES	
(mm.)	Part No.
1	200-1.0MM
1.5	200-1.5MM
2	200-2.0MM
2.5	200-2.5MM
3	200-3.0MM
3.5	200-3.5MM
4	200-4.0MM
4.5	200-4.5MM
5	200-5.0MM
5.5	200-5.5MM
6	200-6.0MM
6.5	200-6.5MM
7	200-7.0MM
7.5	200-7.5MM
8	200-8.0MM
8.5	200-8.5MM
9	200-9.0MM
9.5	200-9.5MM



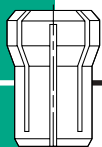
A = 0.54 in.

B = 1.18 in.

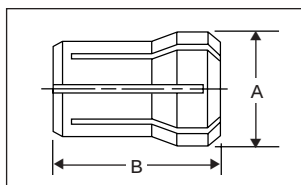
Collapse per collet: 1/64 in.
Maximum tightening torque: 20 ft./lbs.

RDA 200 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
200-021	21	1/16-3/8	1/64
200-017	17	1/8-3/8	1/64
200-009S	9	1/8-3/8	1/32



RDA/DA 180 COLLETS



A = 1.04 in.

B = 1.62 in.

Collapse per collet: 1/64 in.
Maximum tightening torque: 45 ft./lbs.

RDA 180 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
180-045	45	1/16-3/4	1/64
180-041	41	1/8-3/4	1/64
180-033	33	1/4-3/4	1/64
180-023	23	1/16-3/4	1/32
180-021	21	1/18-3/4	1/32
180-017	17	1/4-3/4	1/32
180-012	12	1/16-3/4	1/16

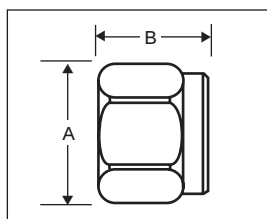
INCH SIZES	
(in.)	Part No.
3/64	180-047
1/16	180-062
5/64	180-078
3/32	180-094
7/64	180-109
1/8	180-125
9/64	180-141
5/32	180-156
11/64	180-172
3/16	180-188
13/64	180-203
7/32	180-219
15/64	180-234
1/4	180-250
17/64	180-266
9/32	180-281
19/64	180-297
5/16	180-312
21/64	180-328
11/32	180-344
23/64	180-359
3/8	180-375
25/64	180-391
13/32	180-406

INCH SIZES	
(in.)	Part No.
27/64	180-422
7/16	180-438
29/64	180-453
15/32	180-469
31/64	180-484
1/2	180-500
33/64	180-516
17/32	180-531
35/64	180-547
9/16	180-562
37/64	180-578
19/32	180-594
39/64	180-609
5/8	180-625
41/64	180-641
21/32	180-656
43/64	180-672
11/16	180-688
45/64	180-703
23/32	180-719
47/64	180-734
3/4	180-750
49/64	180-765

METRIC SIZES	
(mm.)	Part No.
1	180-1.0MM
1.5	180-1.5MM
2	180-2.0MM
2.5	180-2.5MM
3	180-3.0MM
3.5	180-3.5MM
4	180-4.0MM
4.5	180-4.5MM
5	180-5.0MM
5.5	180-5.5MM
6	180-6.0MM
6.5	180-6.5MM
7	180-7.0MM
7.5	180-7.5MM
8	180-8.0MM
8.5	180-8.5MM
9	180-9.0MM
9.5	180-9.5MM
10	180-10.0MM
10.5	180-10.5MM

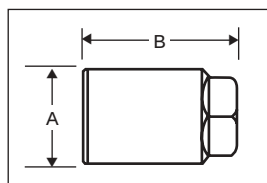
METRIC SIZES	
(mm.)	Part No.
11	180-11.0MM
11.5	180-11.5MM
12	180-12.0MM
12.5	180-12.5MM
13	180-13.0MM
13.5	180-13.5MM
14	180-14.0MM
14.5	180-14.5MM
15	180-15.0MM
15.5	180-15.5MM
16	180-16.0MM
16.5	180-16.5MM
17	180-17.0MM
17.5	180-17.5MM
18	180-18.0MM
18.5	180-18.5MM
19	180-19.0MM
19.5	180-19.5MM
20	180-20.0MM

COLLET NUT



Part No.	Collet	A (in.)	B (in.)
20300	RDA 300	0.86	0.700
20200	RDA 200	1.125	0.675
20100	RDA 100	1.39	0.910
20180	RDA 180	1.70	0.875

NOSEPIECE



Part No.	Collet	A (in.)	B (in.)
RDAN 300	RDA 300	0.56	1.00
RDAN 200	RDA 200	0.81	1.35
RDAN 100	RDA 100	1.06	1.50
RDAN 180	RDA 180	1.44	1.60