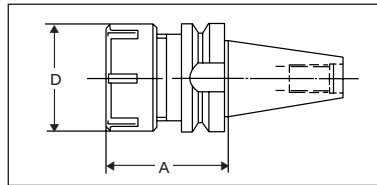


## BT RD/ER COLLET CHUCKS

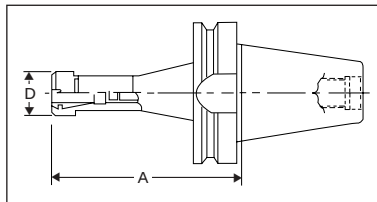
STANDARD  
LENGTH

Retention knobs  
sold separately.

Wrenches are sold  
separately. See page 26.



|       | Part No. | Taper | A<br>(mm.) (in.) |      | D<br>(mm.) (in.) |      | Ret. Knob<br>Threading | Nut<br>Style/<br>Part No. | Wrench |
|-------|----------|-------|------------------|------|------------------|------|------------------------|---------------------------|--------|
| RD 16 | 1614016  | BT 30 | 70               | 2.76 | 22               | 0.87 | M12                    | H-30116                   | 22325  |
|       | 1624016  | BT 35 | 70               | 2.76 | 28               | 1.10 | M12                    | H-30116                   | 22325  |
|       | 1634800  | BT 40 | 70               | 2.76 | 28               | 1.10 | M16                    | H-30116                   | 22325  |
| RD 20 | 1614020  | BT 30 | 70               | 2.76 | 34               | 1.34 | M12                    | H-30120                   | 22330  |
|       | 1624020  | BT 35 | 70               | 2.76 | 34               | 1.34 | M12                    | H-30120                   | 22330  |
|       | 1634801  | BT 40 | 70               | 2.76 | 34               | 1.34 | M16                    | H-30120                   | 22330  |
| RD 25 | 1614025  | BT 30 | 60               | 2.36 | 42               | 1.65 | M12                    | E-30125                   | 22125  |
|       | 1624025  | BT 35 | 60               | 2.36 | 42               | 1.65 | M12                    | E-30125                   | 22125  |
|       | 1634025  | BT 40 | 70               | 2.76 | 42               | 1.65 | M16                    | E-30125                   | 22125  |
| RD 32 | 1614532  | BT 30 | 70               | 2.76 | 50               | 1.97 | M12                    | E-30132                   | 22132  |
|       | 1624032  | BT 35 | 70               | 2.76 | 50               | 1.97 | M12                    | E-30132                   | 22132  |
|       | 1634802  | BT 40 | 70               | 2.76 | 50               | 1.97 | M16                    | E-30132                   | 22132  |
| RD 40 | 1634803  | BT 40 | 80               | 3.15 | 63               | 2.48 | M16                    | E-30140                   | 22140  |
|       | 1644851  | BT 45 | 80               | 3.15 | 63               | 2.48 | M20                    | E-30140                   | 22140  |
|       | 1654804  | BT 50 | 80               | 3.15 | 63               | 2.48 | M24                    | E-30140                   | 22140  |
| RD 50 | 1644852  | BT 45 | 80               | 3.15 | 78               | 3.07 | M20                    | E-30150                   | 22150  |
|       | 1654852  | BT 50 | 80               | 3.15 | 78               | 3.07 | M24                    | E-30150                   | 22150  |

EXTENDED  
LENGTH

Retention knobs  
sold separately.

Wrenches are sold  
separately. See page 26.



|       | Part No. | Taper | A<br>(mm.) (in.) |      | D<br>(mm.) (in.) |      | Ret. Knob<br>Threading | Nut<br>Style/<br>Part No. | Wrench |
|-------|----------|-------|------------------|------|------------------|------|------------------------|---------------------------|--------|
| RD 16 | 1614516  | BT 30 | 120              | 4.73 | 22               | 0.87 | M12                    | M-30016                   | 22016  |
|       | 1624516  | BT 35 | 120              | 4.73 | 22               | 0.87 | M12                    | M-30016                   | 22016  |
|       | 1634516  | BT 40 | 125              | 4.93 | 22               | 0.87 | M16                    | M-30016                   | 22016  |
|       | 1644516  | BT 45 | 125              | 4.93 | 22               | 0.87 | M20                    | M-30016                   | 22016  |
|       | 1654516  | BT 50 | 135              | 5.32 | 22               | 0.87 | M24                    | M-30016                   | 22016  |
| RD 20 | 1624520  | BT 35 | 135              | 5.32 | 28               | 1.10 | M12                    | M-30020                   | 22020  |
|       | 1634520  | BT 40 | 135              | 5.32 | 28               | 1.10 | M16                    | M-30020                   | 22020  |
|       | 1654520  | BT 50 | 135              | 5.32 | 28               | 1.10 | M24                    | M-30020                   | 22020  |
| RD 25 | 1634425  | BT 40 | 135              | 2.76 | 28               | 1.10 | M12                    | M-30025                   | 22025  |
|       | 1634525  | BT 40 | 150              | 5.91 | 35               | 1.38 | M16                    | M-30025                   | 22025  |
| RD 32 | 1624132  | BT 35 | 100              | 3.94 | 50               | 1.97 | M12                    | E-30132                   | 22132  |
|       | 1634810  | BT 40 | 100              | 3.94 | 50               | 1.97 | M16                    | E-30132                   | 22132  |
| RD 50 | 1654805  | BT 50 | 100              | 3.94 | 78               | 3.07 | M24                    | E-30150                   | 22150  |

Balanced to 22,000 RPM upon request.  
Wrenches are sold separately. See page 26.