



	A	B
RDF 25	0.44	1.00
RDF 38	0.56	1.03
RDF 50	0.72	1.16
RDF 75	1.13	2.02
RDF 100	1.45	2.50

Interchangeable with Universal Acura-Flex style collets.
Acura-Flex is a registered trademark of Universal Engineering.

Collapse per collet: 1/64 in.

NOTE: RDF 50, 75 & 100 available sealed for coolant-through applications.

RDF/AF 25 COLLETS

INCH SIZES	
(in.)	Part No.
1/32	RDF0
3/64	RDF00
1/16	RDF000
5/64	RDF001
3/32	RDF002
7/64	RDF003
1/8	RDF005
9/64	RDF006

INCH SIZES	
(in.)	Part No.
5/32	RDF007
11/64	RDF008
3/16	RDF009
13/64	RDF011
7/32	RDF012
15/64	RDF013
1/4	RDF014

METRIC SIZES	
(mm.)	Part No.
3	RDF004
5	RDF010

Other metric sizes available on request.

RDF 25 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
RDF015	12	1/16-1/4	1/64

RDF/AF 38 COLLETS

INCH SIZES	
(in.)	Part No.
1/16	RDF020
5/64	RDF021
3/32	RDF022
7/64	RDF023
1/8	RDF025
9/64	RDF026
5/32	RDF027
11/64	RDF028
3/16	RDF029
13/64	RDF031
7/32	RDF032

INCH SIZES	
(in.)	Part No.
15/64	RDF033
1/4	RDF034
17/64	RDF035
9/32	RDF037
19/64	RDF038
5/16	RDF039
21/64	RDF040
11/32	RDF041
23/64	RDF043
3/8	RDF044

METRIC SIZES	
(mm.)	Part No.
3	RDF024
5	RDF030
7	RDF036
9	RDF042

Other metric sizes available on request.

RDF 38 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
RDF045	21	1/16-3/8	1/64

RDF/AF 50 COLLETS

INCH SIZES	
(in.)	Part No.
7/64	RDF054
1/8	RDF055
9/64	RDF056
5/32	RDF057
11/64	RDF058
3/16	RDF059
13/64	RDF061
7/32	RDF062
15/64	RDF063
1/4	RDF064
17/64	RDF065
9/32	RDF067
19/64	RDF068

INCH SIZES	
(in.)	Part No.
5/16	RDF069
21/64	RDF070
11/32	RDF071
23/64	RDF073
3/8	RDF074
25/64	RDF075
13/32	RDF076
27/64	RDF077
7/16	RDF078
29/64	RDF079
15/32	RDF080
31/64	RDF081
1/2	RDF082

METRIC SIZES	
(mm.)	Part No.
5	RDF060
7	RDF066
9	RDF072

Other metric sizes available on request.

RDF 50 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
RDF083	25	7/64-1/2	1/64



RDF/AF 75 COLLETS

INCH SIZES	
(in.)	Part No.
7/64	RDF094
1/8	RDF095
9/64	RDF096
5/32	RDF097
11/64	RDF098
3/16	RDF099
13/64	RDF101
7/32	RDF102
15/64	RDF103
1/4	RDF104
17/64	RDF105
9/32	RDF107
19/64	RDF108
5/16	RDF109
21/64	RDF110
11/32	RDF111
23/64	RDF113
3/8	RDF114
25/64	RDF115
13/32	RDF116
27/64	RDF117
7/16	RDF118

INCH SIZES	
(in.)	Part No.
29/64	RDF119
15/32	RDF120
31/64	RDF121
1/2	RDF122
33/64	RDF123
17/32	RDF124
35/64	RDF125
9/16	RDF126
37/64	RDF127
19/32	RDF128
39/64	RDF129
5/8	RDF130
41/64	RDF131
21/32	RDF132
43/64	RDF133
11/16	RDF134
45/64	RDF135
23/32	RDF136
47/64	RDF137
3/4	RDF138
49/64	RDF139
25/32	RDF140

METRIC SIZES	
(mm.)	Part No.
5	RDF100
7	RDF106
9	RDF112

Other metric sizes
available on request.

RDF 75 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
RDF141	42	7/64-3/4	1/64
RDF142	21	1/8-3/4	1/32
RDF143	11	1/8-3/4	1/16

RDF/AF 100 COLLETS

INCH SIZES	
(in.)	Part No.
13/64	RDF160
7/32	RDF161
15/64	RDF162
1/4	RDF163
17/64	RDF164
9/32	RDF166
19/64	RDF167
5/16	RDF168
21/64	RDF169
11/32	RDF170
23/64	RDF172
3/8	RDF173
25/64	RDF174
13/32	RDF175
27/64	RDF176
7/16	RDF177
29/64	RDF178
15/32	RDF179

INCH SIZES	
(in.)	Part No.
31/64	RDF180
1/2	RDF181
33/64	RDF182
17/32	RDF183
35/64	RDF184
9/16	RDF185
37/64	RDF186
19/32	RDF187
39/64	RDF188
5/8	RDF189
41/64	RDF190
21/32	RDF191
43/64	RDF192
11/16	RDF193
45/64	RDF194
23/32	RDF195
47/64	RDF196

INCH SIZES	
(in.)	Part No.
3/4	RDF197
49/64	RDF198
25/32	RDF199
51/64	RDF200
13/16	RDF201
53/64	RDF202
27/32	RDF203
55/64	RDF204
7/8	RDF205
57/64	RDF206
29/32	RDF207
59/64	RDF208
15/16	RDF209
61/64	RDF210
31/32	RDF211
63/64	RDF212
1	RDF213

METRIC SIZES	
(mm.)	Part No.
7	RDF165
9	RDF171

Other metric sizes
available on request.

RDF 100 Collet Sets

Part No.	No. of Pcs.	Range (in.)	Increment
RDF215	51	7/32-1	1/64
RDF218	41	3/8-1	1/64
RDF216	26	7/32-1	1/32
RDF217	13	1/4-1	1/16