## Media Vac Filter



**Automatic Operation** 

Flexible clarity performance by changing media

Choice of perforated plate or wedgewire screens

Permanent or disposable media

Self-cleaning velocity flow suction chamber

Patented Vacuum Release Valve maintains media seal

Spring-loaded radius arm allows large objects to pass without jamming conveyors

Easy adjustment - minimal maintenance



## Media Vac Filter Operation

## Basic Flow through a Media Vac Filter

- 1. Contaminated coolant enters the dirty tank and is pulled through the media and goes into the suction box.
- The pump draws clean coolant from the suction box and sends it out to the machine tool.
- Excess coolant drawn by the pump is returned to the clean tank reservoir to keep it full and overflowing.

## Sequence of Events during an Index Cycle

- 1. The filter senses that the vacuum or time on the media has reached the preset point and signals the filter to index.
- Vacuum Release Valve opens, allowing coolant from the clean tank to enter the suction box and break the vacuum.
- The coolant is now drawn from the clean tank to provide continuous flow to the machine tools.
- 4. Filter conveyor is energized and advances a pre-set amount of clean media into the filter.
- Conveyor stops and Vacuum Release Valve closes restoring flow through the media as the filter enters a new filter cycle.



