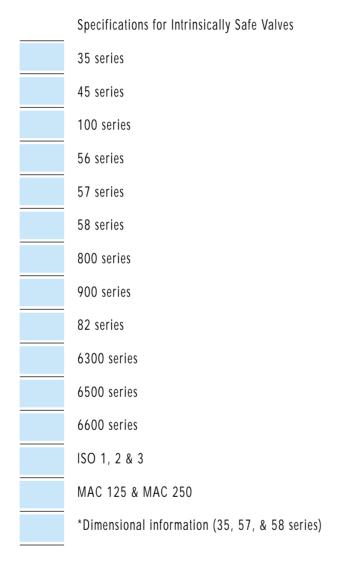


Section 7

Intrinsically Safe Valves



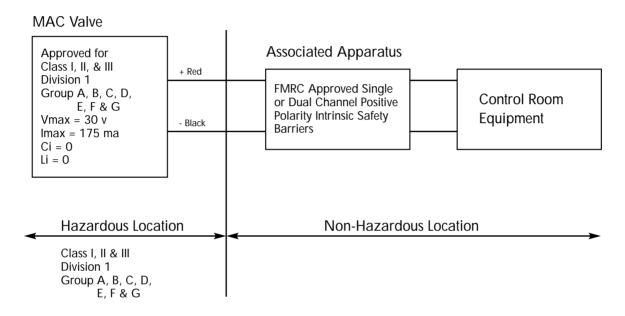


^{*}Dimensional information differs from "Standard Valve" dimensions.



INTRINSICALLY SAFE CIRCUIT

In order to use an intrinsically safe valve in a hazardous location, the installation must be in accordance with the following installation diagram:



There are 3 basic parts to an intrinsically safe circuit :

1. FIELD DEVICE

This is defined as the device that will be used in the hazardous location. In this case, the field device will be the intrinsically safe valve.

2. ASSOCIATED APPARATUS

This will be an energy limiting device also known as a barrier.

3. FIELD WIRING

Wiring used to connect the two above devices.

When the MAC intrinsically safe valves were tested for approval, they were tested and approved for the following atmospheres.

Class I, II, III Division 1 Groups ; A, B, C, D, E, F, G

under the following parameters :

Vmax : 30 VDC Imax : 175 ma Ci : 0 Li : 0



Intrinsically Safe Valves

What this means is that the intrinsically safe valves were tested against each atmosphere with up to 30 VDC and 175 ma of current across the solenoid and found to still be safe. The other two parameters are values to indicate how much energy can be stored or created by the valve :

Ci : Internal capacitance of the solenoid.

This indicates how much energy the solenoid is capable of storing.

Li: Internal inductance of the solenoid.

This indicates the solenoid's ability to create or increase energy beyond what is supplied.

When applying an intrinsically safe valve in a hazardous location, a proper barrier must first be selected. The barrier selection process must first take into account the parameters the valve was approved for and compared in the following way:

- Vmax must be greater than or equal to Voc of the barrier.

 Voc = Voltage open circuit or maximum allowed out of the barrier.
- Imax must be greater than or equal to lsc of the barrier.
- Isc = Current short circuit or the maximum current allowed out of the barrier
- Ci plus field wiring must be less than Ca of the barrier.
- Ca = Allowed capacitance
- Li plus field wiring must be less than La of the barrier.
- La = Allowed inductance

When properly combined, the barrier will never allow more energy to the intrinsically safe valve than what it was tested and approved for.

The following page can be used as your guide to help ask the right questions when working with an intrinsically safe circuit. Also included is a partial list of intrinsically safe barriers that have been tested with the MAC intrinsically safe valves.



Approval: Factory Mutual Research 2X7A8.AX (3610)

Approved as intrinsically safe apparatus and associated apparatus for use in Class I, II, III - Division 1, Group: A, B, C, D, E, F & G.

Parameters: Vmax: 30 VDC

Imax : 175 ma Ci : 0 Li : 0

Operating voltage greater than 11.5 volts Coil resistance : Approximately 250 ohms

Current draw : 50 ma Wattage : 0.6 watts

Circuit Check Lists:

- Is Vmax greater than or equal to Voc?
- Is Imax greater than or equal to Isc?
- Is Ci less than Ca?
- Is Li less than La?
- \bullet Is the barrier capable of handing 50 ma draw ?
- Is the internal resistance of the barrier 250 ohms or less?

If all answers to the above questions are "yes" the barrier may be a good choice in combination with the MAC intrinsically safe valve.

To calculate voltage across the solenoid, plug values into the following equations :

Voltage at Solenoid = I_{TOTAL} x 250 ohms = _____ volts

			Voltage	Voltage		_
Manufacturer	Model #	Barrier Res.	w/o Light	w/Light	Groups	Туре
Turck	MK72-S01-EX		11.2 v	10.2 v*	A-G	T.I.B.
Crouse-Hinds	SB19140-M2410		13.2 v	12.6 v	C-G	Zener
IMO Industries (Gems Sensors)	114072	234 OHMS	12.0 v	11.4 v	C-G	Zener
Pepperl & Fuchs	KHZ-922/EX-1	270 OHMS	11.6 v	11.06 v	A-G	Zener
	KHZ-922/EX-2	270 OHMS	11.6 v	11.06 v	A-G	Zener
	KHZ-922/EX-3	270 OHMS	11.6 v	11.06 v	A-G	Zener
Stahl	9001/01-280-165-10		13.5 v	12.9 v	C-G	Zener
	9351/10-14-10	80 OHMS	13.7 v	13.4 v	A-G	T.I.B.
Ronan	X57-229P	200 OHMS	12.7 v	12.05 v	C-G	Zener
Measurement Technology	MTL728P+	250 OHMS	11.9 v	11.4 v	A-G	Zener
	MTL3022		15.0 v	14.5 v	C-G	T.I.B.

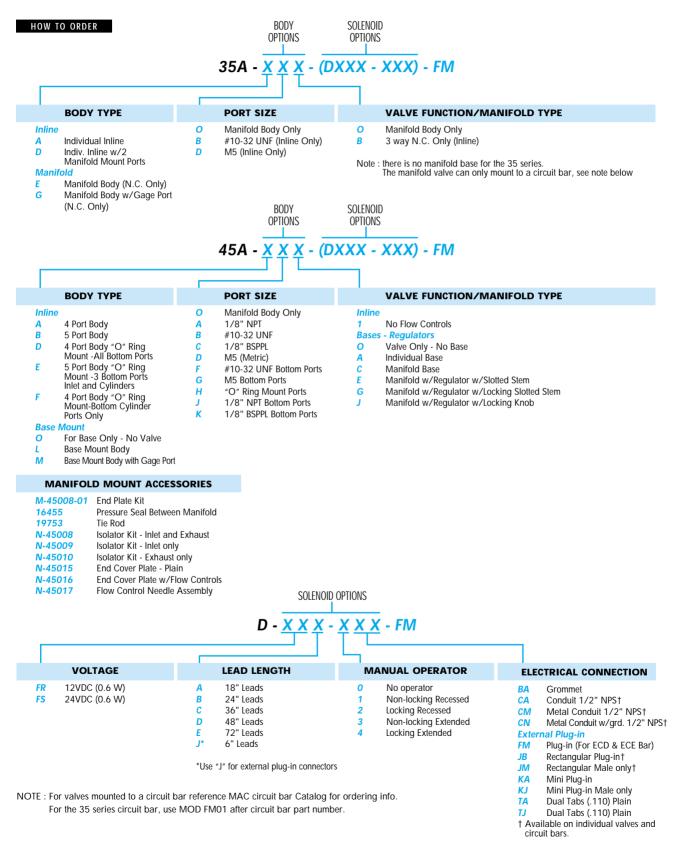
Above data is based on a 24 v DC supply voltage to the input of the barrier. A 12 v DC, 243 OHM, .6 watt intrinsically safe solenoid is used. The measurement with light is an LED with a current limiting resistor.

Groups indicate what atmosphere the barrier has been approved for. All MAC intrinsically safe valves have been approved for Class I, II and III, Division 1, Groups A, B, C, D, E, F and G indoor hazardous locations.

T.I.B. = Transformer Isolated Barrier

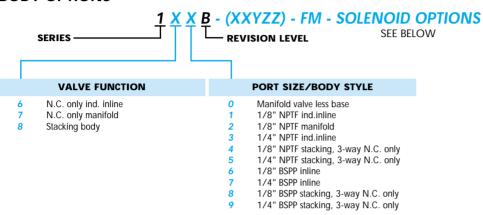
^{* =} Not a recommended combination



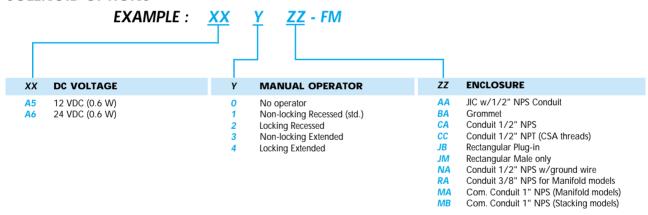




BODY OPTIONS



SOLENOID OPTIONS



(MA & MB common conduit covers require 1#M-01002-01 conduit end plate kit per stack)

100 SERIES-SUPPLEMENTAL TECHNICAL DATA

MOD. NO.	DESCRIPTION	MODEL AVAILABILITY
0004	All bottom and side ports	Manifold models only
0009	Bottom and side cylinder ports with side only inlet and exhaust ports	Manifold models only
0210	Additionnal bottom inlet	Manifold & stacking models
313P	For isolating the common inlet passage between manifold bases	Manifold models only
313E	For isolating the common exhaust passage between manifold bases	Manifold models only

TO ORDER Add the appropriate modification number from the table above after the valve number, **EXAMPLE**: 172B-A51BA-FM **MOD 0004**.

STACKING BODY ACCESSORIES : STACKING END PLATE KIT-

For each gang one kit is required.

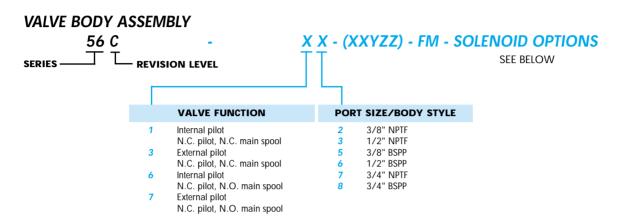
TO ORDER- Specify number M-01001-01 (1/4" NPTF) or M-01001-01P (1/4" BSPP). INLET ISOLATOR PLATE N-01003 EXHAUST ISOLATOR PLATE N-01004

MANIFOLD ACCESSORIES : MANIFOLD END PLATE KIT-

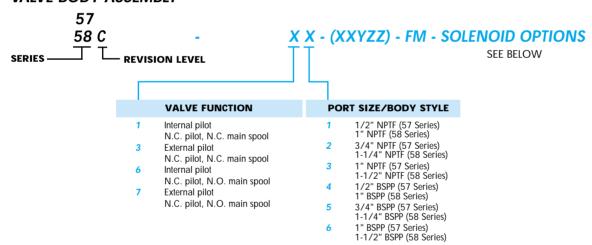
For each gang one kit is required.

TO ORDER- Specify number A2-5004-01 (1/4" NPTF) or A2-5004-01P (1/4" BSPP).

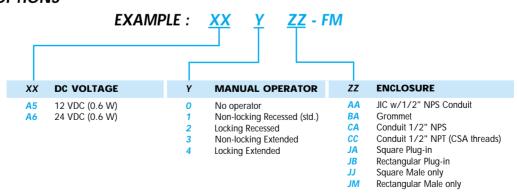




VALVE BODY ASSEMBLY

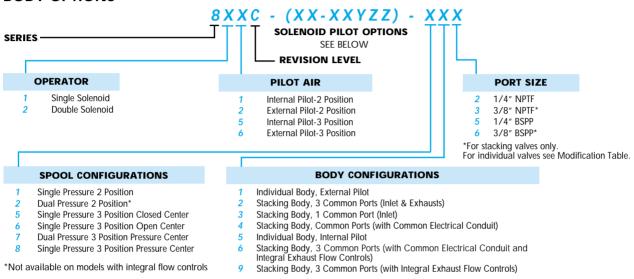


SOLENOID OPTIONS



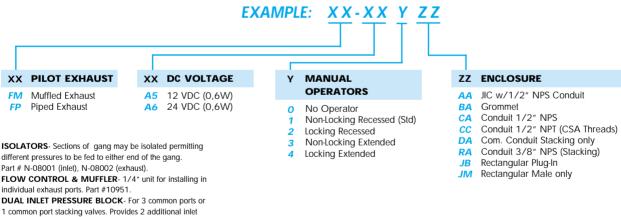


BODY OPTIONS



SOLENOID PILOT OPTIONS

pressure ports to a stack. Part #M-08003. For Common



ACCESSORIES

Conduit Valves. Part #M-00014.

7.00_00 CM0						
MANIFOLD END PLATE KITS (NPTF)*						
INT. PILOT	EXT. PILOT					
PART NO.	PART NO.	MODELS USED WITH				
M-08001-01-01 M-08002-01-01						
M-00005-01-01 M-00007-01-01	M-00005-02-01	3 com. port or 1 com. port models, stacks of 17 or more valves. Com. conduit models, stacks of 17 or more valves.				

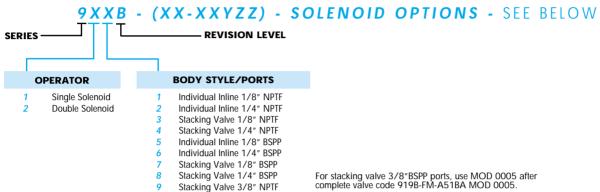
*Add letter P at end of part number for BSPP threads; EXAMPLE: M-08001-01-01P

MODIFICATIONS

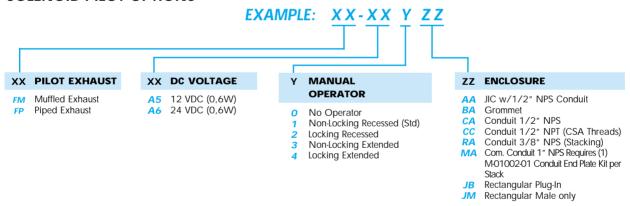
MOD. NO.	DESCRIPTION	MODEL AVAILABILITY
0358	3/8" Inlet & Cylinder Ports	Individual Valves







SOLENOID PILOT OPTIONS



MODIFICATIONS

RT. NO. DESCRIPTION
09001-01 Manifold End Plate Ki 09001-01P Manifold End Plate Ki 19002 Isolator Plate Kit - Inlet 19003 Isolator Plate Kit - Exh 19004A Isolator Plate Kit - Inlet



RODV RASE PII OT OPTIONS **OPTIONS** VALVE XXX - (XX - DXXX - XXX)

SPOOL TYPE - VALVE FUNCTION

- Individual base or manifold only n
- Single Operator single pressure
- Double operator sinle pressure R
- Single operator dual pressure
- п Double operator - dual pressure
- 3-position closed center
- 3-position open center
- 3-position single pressure, pressure center
- 3-position dual pressure,* pressure center
- Single solenoid single pressure solenoid on B end
- Single solenoid dual pressure solenoid on B end
- 3-position dual pressure,* open center
- 3-position dual pressure,* closed center
- * Note: For dual pressure w/o regulators consult factory.

BODY TYPE

- Plug-in body
- Non Plug-in body

PORT SIZE - THREAD TYPE

- n Valve only - no base
- 1/8" NPTE
- 1/4" NPTF
- 3/8" NPTF 1/8" BSPPL
- 1/4" BSPPL
- 3/8" BSPPL

IND. & MANIFOLD BASE PORT CONFIG.

-- Individ ual Base-

- O Valve only no base
- A Standard side ports (1/8", 1/4", or 3/8")
- B Bottom ports only*
- C Side and bottom ports*
- D Side inlet, side exhaust, bottom cylinder ports*
- * Bottom ports available in 1/8" & 1/4" only in individual

-- Manifold Base-

- K Standard ports (1/4" or 3/8" only)
- Bottom cylinder ports*
- M Bottom inlet port
- N Bottom inlet and cylinder ports*
- P Bottom and end cylinder ports*
- R Bottom cylinder & end cylinder ports w/bottom inlet port*
- S Selector base standard side ports
- Bottom parts available in 1/4" & 3/8" only on manifold. Bottom inlet available 1/4" only. For bottom O-ring ports, consult factory.

INT. OR EXT. PILOT*

- --Internal Pilot--
- O Valve only no base
- A No light in base
- -- External Pilot-
- O Valve only no base
- No light in base
- * Use internal for main valve pressures of 25-150 PSIG. Use external for main valve pressures of 28" Hg vacuum - 25 PSIG

PILOT VALVE OPTIONS - (XX - DXXX -

PILOT EXHAUST

Muffled exhaust

VOLTAGE

FR 12VDC (0.6w) 24VDC (0,6w) FS

LEAD WIRE LENGTH

--Plug-in Valve/Base--Plug-in 8" - standard 4 48" 18" **5** 72" 24" 3 36" 6 96" --Non Plug-in Valve/Base--

18" E 72" 24" F 96"

C 36" J 6"* 48"

* Lead wire length for external plug-in connectors must be "J"

ELECTRICAL CONN.

--Plug-in Valve/Base-

DA Plug-in (standard) --Non Plug-in Valve/Base--

RΔ Grommet

CN

ΤJ

Conduit 1/2" NPS CA CM Metal conduit 1/2" NPS

Metal conduit w/grd.

1/2" NPS --External Plug-in-

IR Rectangular plug-in

IМ Rectangular male only

KA Mini plug-in

K.I Mini plug-in male only TA

Dual tabs (.110) w/receptables

Dual tabs (.110) w/o receptables

MANUAL OPERATOR

- O No manual operator
- Nonlocking operator Locking operator
- Nonlocking extended operator
- Locking extended operator

HOW TO ORDER 82 SERIES FLOW CONTROL MODULE*

FC 82A-AA	Plug-in flow control assembly
FC 82A-BA	Non plug-in flow control assembly

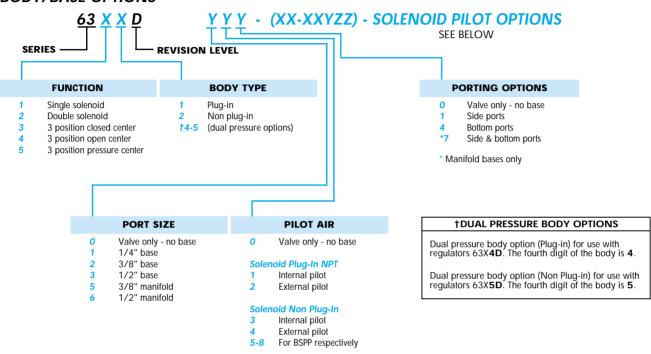
*If flow control module is to be installed between valve and base or valve and manifold at the factory, add -9 after the flow control model number, i.e., FC82A-AA-9. The flow control model number should follow the valve model number on which it is to be installed.

NOTE: Reference regulator ordering section if a NOTE: Reference regulator ordering section if a sandwich regulator is required.

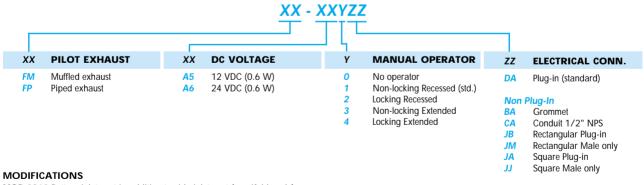
NOTE: If a flow control assembly is used with the dual pressure regulator option, only the flow control on the "A" end is functional. (Controls both cylinder ports.)







PILOT VALVE OPTIONS



MOD 0210 Bottom inlet port in addition to side inlet port (manifolds only)

TO ORDER: 6311D-511-FM-A51DA MOD 0210

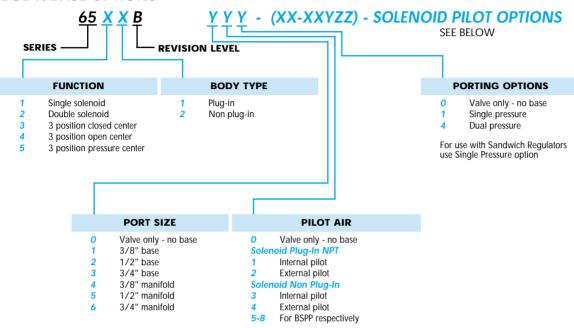
Manifold Accesories: Inlet Isolators #32839. Exhaust Isolator #28309.

1. The valve less base is always the same for internal or external pilot. These options are effected in the base or manifold.

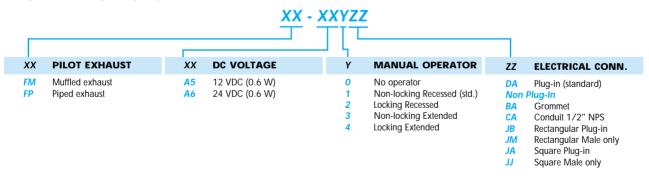
2. When ordering an external pilot connection for manifold bases, a common external pilot is standard. One connection only is required for all the valves in the manifold whether single or double solenoid.







PILOT VALVE OPTIONS



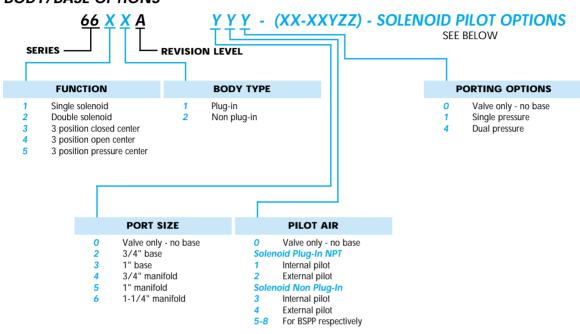
- NOTE: 1. The valve less base is always the same for internal or external pilot. These options are effected in the base or manifold.
 - 2. Bottom ports: Refer to modification table below.
 - 3. Manifold Accessories: Inlet Isolator #28309. Exhaust Isolator #28310.

MODIFICATIONS

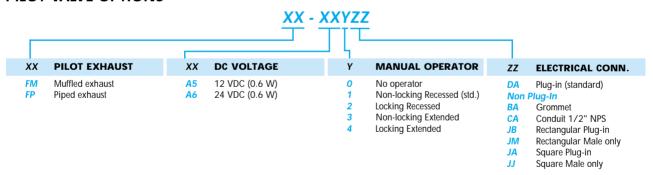
MOD. NO.	DESCRIPTION	MODEL AVAILABILITY				
0002	Bottom inlet, exhaust, & cylinder ports (no side ports)	Available on individual base 3/8" & 1/2" only				
0004	Full side porting and additional bottom inlet, exhausts, and cylinder ports	Available on individual base 3/8" only				
0112	Side inlet & exhaust with bottom cylinder ports (no end cylinder ports)	Available on all manifold models				
0210	Porting as ordered in model number plus an additional bottom inlet	Available on all manifold models				
0364	Single Pressure - Side inlet & exhaust and additional bottom inlet with bottom cylinder ports (no end cylinder ports) Dual Pressure - Same as single pressure except with two bottom inlets	Available on all manifold models				



BODY/BASE OPTIONS



PILOT VALVE OPTIONS



NOTE: 1. The valve less base is always the same for internal or external pilot. These options are effected in the base or manifold.

- 2. Bottom ports: Refer to modification table below.
- 3. When ordering an external pilot connection for manifold bases, a common external pilot port is standard. One connection only is required for all the valves in the manifold whether single or double solenoid.
- 4. Manifold Accessories: Inlet & Exhaust Isolator #28367.

MODIFICATIONS

MOD. NO.	DESCRIPTION	MODEL AVAILABILITY
0002	Bottom inlet, exhaust, & cylinder ports (no side ports)	Available on individual base 3/4" only
0004	Full side porting and additional bottom inlet, exhausts, and cylinder ports	Available on individual base 3/4" only
0112	Side inlet & exhaust with bottom cylinder ports (no end cylinder ports)	3/4" individual base & 3/4" & 1" manifold base
0210	1-1/4" bottom inlet	Manifold base
0364	1-1/4" bottom inlet & 3/4" or 1" bottom cyl.	Manifold base

TO ORDER Add the appropriate modification number after the valve number, EXAMPLE: 6611A-211-FM451DA MOD 0002.



Intrinsically Safe Valves

MV-A1C ISO 1 MV-A2B ISO 2 MV-A3B ISO 3

MAC ISO valves are built to International Standards Organization (ISO) Std. 5599/1. They are available in 3 sizes; ISO 1, 2 & 3. To select th ISO size required, insert the appropriate ISO number in the 5th position of the model code; EXAMPLE MV-A1C for ISO 1, MV-A2B for ISO 2, or MV-A3B for ISO 3. Bases and manifolds must be ordered separately from the table below.

HOW TO ORDER

SOLENOID PILOT OPERATED VALVES LESS BASE

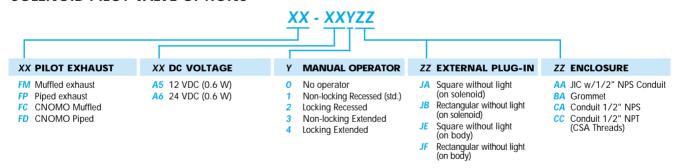
SINGLE PRESSURE VALVES

SGL. OPERATOR AIR/SPRING RETURN	DBL. OPERATOR 2-POSITION	PILOT SUPPLY	DBL. OPER. 3-POS. CLOSED CENTER	DBL. OPER. 3-POS. OPEN CENTER
MV-AXB-A111-FM-A51JA MV-AXB-A121-FM-A51JA MV-AXB-A151-FM-A51JA	MV-AXB-A211-FM-A51JA MV-AXB-A221-FM-A51JA MV-AXB-A251-FM-A51JA	Internal Pilot External Pilot External Pilot for use with Regulator	MV-AXB-A312-FM-A51JA MV-AXB-A322-FM-A51JA MV-AXB-A352-FM-A51JA	MV-AXB-A311-FM-A51JA MV-AXB-A321-FM-A51JA MV-AXB-A351-FM-A51JA

DUAL PRESSURE VALVES

SGL. OPERATOR AIR/SPRING RETURN	DBL. OPERATOR 2-POSITION	PILOT SUPPLY	DBL. OPER. 3-POS. PRESSURE CENTER
MV-AXB-A131-FM-A51JA MV-AXB-A135-FM-A51JA	MV-AXB-A231-FM-A51JA MV-AXB-A232-FM-A51JA	Int. Pilot-From Port 3 Int. Pilot-From Port 5	MV-AXB-A331-FM-A51JA MV-AXB-A332-FM-A51JA
MV-AXB-A141-FM-A51JA	MV-AXB-A241-FM-A51JA	External Pilot	MV-AXB-A341-FM-A51JA

SOLENOID PILOT VALVE OPTIONS



BASE TABLE

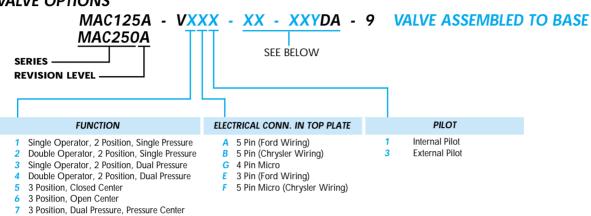
ISO TYPE	PORT SIZE	INDIVIDUA BSPP	L BASE NPTF	MANIFOLD BSPP	BASE NPTF
ISO 1	1/4"	MB-A1C-121	MB-A1C-221	MM-A1C-121	MM-A1C-221
	3/8"	MB-A1C-131	MB-A1C-231	MM-A1C-131	MM-A1C-231
ISO 2	3/8"	MB-A2B-121	MB-A2B-221	MM-A2B-121	MM-A2B-221
	1/2"	MB-A2B-131	MB-A2B-231	MM-A2B-131	MM-A2B-231
ISO 3	1/2"	MB-A3B-121	MB-A3B-221	MM-A3B-121	N/A
	3/4"	MB-A3B-131	MB-A3B-231	MM-A3B-131	N/A

For manifold bases a common external pilot port is available. One connection only is required for all valves in the manifold whether single or double solenoid. Bottom ports are also available; consult factory for ordering information for these options.

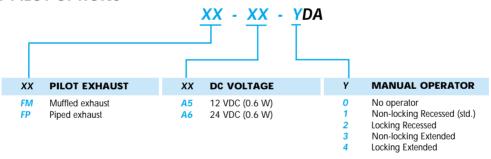
MANIFOLD FASTENING KIT — For each gang, one kit is required. To order specify par number N-63002-01.







SOLENOID PILOT OPTIONS



ORDERING EXAMPLE: MAC125A-V1A1-FM-A51DA

BASE/MANIFOLD TABLE

TYPE	PORT SIZE	INDIVIDUAL BASE	MANIFOLD BASE (btm. cyl. ports)	MANIFOLD BASE** (side & btm. cyl. ports)
MAC125	1/4"	MAC125A-B21A	MAC125A-M21B	MAC125A-M21C
	3/8"	MAC125A-B31A	MAC125A-M31B	MAC125A-M31C
MAC250	1/2"	MAC250A-B21A	MAC250A-M21B	MAC250A-M21C
	3/4"	MAC250A-B31A	MAC250A-M31B	MAC250A-M31C
	1"	MAC250A-B41A	N/A	N/A

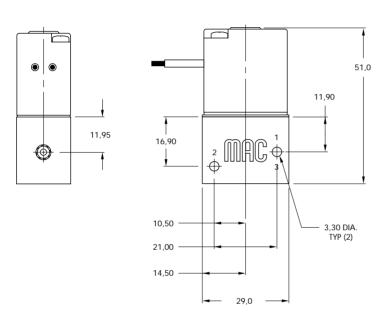
Individual base available with side ports only.

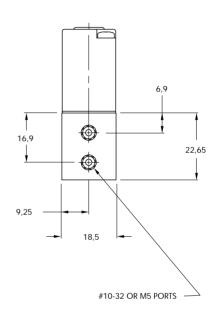
**Requires End Plate Kit M-12002-01 (125 Series), M-25002-01 (250 Series)

Bases & manifolds coded for internal pilot. For external pilot, last number of code is 2. **ORDERING EXAMPLE**: MAC125A-B22A.

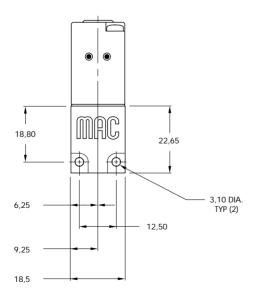


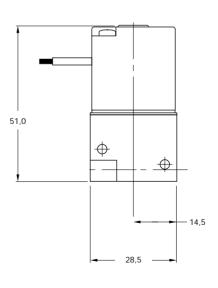
35 Series Inline





35 Series Manifold

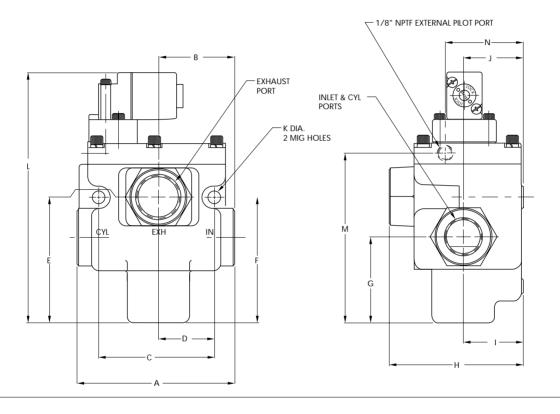






57 & 58 Intrinsically Safe

Dimensions shown are metric (mm)



DIMENSIONS		A	В	С	D	E	F	G	Н	I	J	K	L	M	N
57	Inches	4.42	2.13	3.25	1.56	3.56	3.56	2.43	3.18	1.68	1.80	.34	7.04	4.78	2.19
Series	MM	112.3	54.1	82.6	39.7	90.4	90.4	61.7	96.8	42.7	45.7	8.6	78.9	121.5	55.7
58	Inches	5.66	2.77	4.66	2.27	4.5	4.91	3.31	4.57	1.88	2.00	.53	8.41	6.15	2.39
Series	MM	143.7	70.3	118.4	57.7	114.3	124.7	84.1	116.1	47.8	50.8	13.5	213.6	156.3	60.8